

# SM100

Board type multi channel Temperature controller

- Cooling control and heating control selection
- Alarm output and timer output selection
- ON / OFF and proportional control selection
- 0.1 °C / 1 °C selection
- Delay output time setting



## Specification

Model	SM100-□A12	SM100-□A16	SM100-□A20
Control output channel	12 channel	16 channel	20 channel
Measurement input	Input type	• Thermocouple (K), range : -199.9 °C ~ 999.9 °C • RTD (Pt100 Ω), range : -199.9 °C ~ 640.0 °C	
	Display accuracy	± 0.5 % of max range (± 0.5 % of F.S)	
	RJC compensation accuracy	within the display accuracy	
	Sampling cycle	1 sec	
	Input compensation	-1200.0 °C ~ 1200.0 °C	
	Input filter	0.0 sec ~ 120.0 sec	
	Burn-out action	Thermocouple : Upscale RTD : Upscale	
Setting and display	Setting type	Setting by the communication program	
	Number of setting	12	16
	Memory Storage	Storage by the semiconductor	
	Device address setting	Setting (1~15) by the internal HEX BCD switch	
	Display LED	Power indication, communication indication, control output indication	
Control output	Output type	Voltage pulse output for starting SSR (Starting voltage, resistive load: min 600 Ω)	
	Control action	time sharing PID or ON/OFF control	
	Number of PID group	1 group / channel	
	Proportional cycle (output cycle)	1 sec ~ 100 sec	
	Proportional band (P)	0 ~ 1200.0 °C	
	Integral time (I)	1 sec ~ 3600 sec	
	Derivative time (D)	1 sec ~ 3600 sec	
	Over integral prevention	0.1 % ~ 100.0 % ※ "0" setting (Auto)	
	Manual reset	0.0 % ~ 100.0 % (when performing ON/OFF control)	
	Hysteresis	0 °C ~ 120.0 °C (when performing ON/OFF control)	
	Control output action	cooling control (forward action)/heating (reverse action) selectable	
Event output	Emergency output	0.0 % ~ 100.0 %	
	Number of output	1a 3 (AL1, AL2, AL3)	
	Control action type	15 types (Refer to the alarm operation)	
	Loop break alarm	0 sec ~ 7200 sec (OFF when "0" is set)	
	Hysteresis	0 °C ~ 120.0 °C	

	<b>Output action</b>	ON/OFF action
	<b>Output type</b>	Relay output
	<b>Contact capacity</b>	5 A 250 V a.c. (5 A 30 V d.c.)
<b>Contact input</b>	<b>Number of external contact input</b>	1 (RUN/STOP by the internal DIP switch)
<b>Communication specification</b>	<b>Communication standard</b>	ELA-RS485/422(4-Wire type)
	<b>Communication type</b>	Half duplex
	<b>Max number of connectable device</b>	15 ※ HEX BCD Address setting type by the BCD switch
	<b>Start bit</b>	1 Bit
	<b>Stop bit</b>	1 Bit
	<b>Parity bit</b>	Even
	<b>Data length</b>	8 Bit
	<b>Transmission speed</b>	19200 bps
	<b>Communication distance</b>	1.2 km max
	<b>Communication protocol</b>	PC Link with SUM
	<b>Response time</b>	Receiving processing time + (response setting time x 25 ms)
<b>General specification</b>	<b>Power supply voltage</b>	100 V - 240 V a.c. 50 Hz - 60 Hz
	<b>Power supply voltage fluctuation</b>	± 10 % of the rated power supply voltage
	<b>Power consumption</b>	25 VA max.
	<b>Insulation resistance</b>	20 MΩ min. power terminal and earth (ground) terminal (500 V d.c. mega)
	<b>Dielectric strength</b>	2000 V a.c. for 1 min, power terminal and earth (ground) terminal
	<b>Ambient temperature</b>	0 °C ~ 50 °C
	<b>Ambient humidity</b>	20 % ~ 85 % RH (dew condensation not allowed)
	<b>Storage temperature</b>	-20 °C ~ 70 °C (dew condensation not allowed)
	<b>Vibration resistance</b>	10 Hz ~ 55 Hz 19.6 m/s <sup>2</sup> 3 axis 6 directions 2 h
	<b>Shock resistance</b>	196 m/s <sup>2</sup> 3 axes 3 times to each of 6 directions
	<b>Case material</b>	SPC
	<b>Installation</b>	Fixing by screws
	<b>Weight</b>	approx. 1000 g